

EXBERRY® Coloring Foods

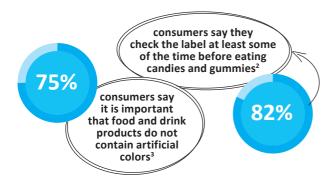
Clean-label colors for fruit gums (gelatin, pectin, extruded and starch)

GROWING COLORS



Deliver spectacular shades with plant-based concentrates

The better-for-you trend is now having a major influence on the confectionery industry. FMCG Gurus' research shows that 68% of confectionery consumers worldwide consider natural claims to be appealing and that they will avoid buying products that contain too many 'bad' ingredients.1 This means the choice of coloring ingredient is more important than ever.





- Strong visual appeal
- Clear and simple label declarations
- Ingredients traceable back to the original source
- Vertically integrated supply chain
- Sustainable production methods
- Plant-based
- Halal
- Kosher



EXBERRY® Shade		
	EXBERRY® Shade Blue – HP	
	EXBERRY® Shade Green	
	EXBERRY® Shade Lime Green	
	EXBERRY® Shade Jade Green	
	EXBERRY® Shade Bright Yellow	
	EXBERRY® Shade Lemon Yellow	
	EXBERRY® Shade Yellow – Cloudy	
	EXBERRY® Shade Mandarin	
	EXBERRY® Shade Orange – Stable	
	EXBERRY® Shade Sunstone Orange	
	EXBERRY® Shade Brilliant Orange	
	EXBERRY® Shade Rubescent Red	
	EXBERRY® Shade Brilliant Pink	
	EXBERRY® Shade Veggie Red	
	EXBERRY® Shade Strawberry Red	
	EXBERRY® Shade Vivid Red	
	EXBERRY® Shade Purple Plum	
	EXBERRY® Shade Brown – HP	
	EXBERRY® Shade Black – HP	

Performance

EXBERRY® colors are available in various formats to suit individual project requirements, including liquids, powders, and organic. They can be used to deliver a full spectrum of spectacular shades in fruit gums, but it is important to consider various technical factors to ensure optimal results.

Blue and green EXBERRY® products are made using spirulina, which is sensitive to heat and acid. As such, we recommend that you limit heat exposure and direct contact to acid as much as possible to maintain color stability. TIP: add color at the latest step to avoid direct contact with acid. Some red EXBERRY® products contain a natural pigment called anthocyanin. These reds are pH-dependent and therefore the color shade may be influenced by the pH level of the base product. Turmeric-based yellows, meanwhile, create vibrant shades that increase in intensity when exposed to high temperatures but are sensitive to light exposure.

Raw material	Typical Dosage in %
spirulina	0.70
spirulina, safflower	0.70
turmeric, spirulina	0.70
turmeric, spirulina	0.70
turmeric	0.10
safflower, lemon	0.05
carrot, pumpkin	0.25
carrot, apple	0.25
radish, safflower	0.10
sweet potato, safflower	0.15
pepper, carrot	0.10
sweet potato, carrot	0.10
sweet potato, carrot	0.03
radish, carrot	0.07
carrot, safflower	0.06
carrot, blackcurrant	0.07
carrot, blueberry	0.03
carrot, safflower, spirulina	0.40
spirulina, carrot, safflower	0.50

Dosage levels can be transferred to pectin jellies, starch-based jellies, or extruded jellies

Background color and processing conditions will affect ideal dosage levels

> Customers can select their own dosage to suit their requirements

Fruit Gums with EXBERRY®





About EXBERRY® Coloring Foods

EXBERRY® Coloring Foods are a clean-label solution that can help confectionery manufacturers tick every box. They are made from non-GMO fruit, vegetables, and plants using traditional physical processing methods such as chopping and boiling. As a result, they are considered to be food ingredients rather than additives in the EU and qualify for completely clean and clear labels.

The EXBERRY® range contains hundreds of products made from more than 30 raw materials. Our experts will work with you to find the ideal solution for your project.

Industry-leading traceability

GNT's supply chain is vertically integrated, which means we have complete oversight of the fruits, vegetables, and plants we used to make our Coloring Foods. Our expert agronomists monitor cultivation and harvesting every step of the way to guarantee year-round availability and ensure that only high-quality raw materials are used.

¹ FMCG Gurus 'Global Confectionery Trends in 2022' (December 2022)

² FMCG Gurus 'Global Confectionery Trends in 2022' (December 2022)

³ FMCG Gurus 'Flavor, Color & Texture: New Flavors are Sparking Consumer Interest' (November 2022)